**RESUME**

Name : G. Shankar

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| **Objective / Experience** | **A dynamic professional with over Total 11.5 Years of experience in** Responsible for leading and monitoring all production activities as per the production plan in compliance with all applicable quality and safety norms. |
| **Educational Qualification** | * **Bachelor Of Engineering (Mechanical Engineering), 2009** **64%**   Dr.navalar nedunchezhien college of Engineering **,**Cuddalore.     * **Govt Boys Higher Secondary School 2003 60%**   **kallakurichi, TamilNadu.** |
| **INDUSTRIAL EXPOSURE**    **Responsibility** | **2)** **M/S Uniproducts (India) ltd,Oragadam, Chennai.ISO/TS16949 2009 Certified company major supplier of M/s Nissan Ashok Leyland ,Renault Nissan & M/s Toyota .**  **(Sheet metal heat shield parts ,Cabin Carpet ,NVH parts .)**  **Period of working : May-2013 to July-2021**  **Designation : Asst Manager (Production)**  **Job responsibility : PRODUCTION INCHARGE**  **Reporting to : PRODUCTION –Manager**  **1)M/S Modern General Industry is situated at Chennai. ISO/TS16949 2009 Certified company Ashok Leyland Ltd’ for all plant the major Air Brake hose , Fuel injector pipe and Rubber & Nylon hose assemblies.**  **Period of working : Nov -2009 to Jan -2013**  **Designation : Production Engineer**  **Reporting to : Production Manager**  **PRODUCTION PLANNNG:**   * **Making daily & weekly production plan ( as per customer).** * **Review and monitoring preparation OEE (Calculation).** * **Operator skill improvement through training.(Skill Matrix preparing)** * **Shift wise manpower allocation.** * **Coordinate with warehouse team daily for material movement.** * **Implement the PPE rules and permit to work system at plant.** * **To prepare work instruction to display in work place.** * **Daily meeting production targets by continuously monitoring the hourly output in terms of Quality and Quantity& improving on the bottlenecks.** * **4M Analysis & Process Improvement.** * **Monthly wise KAIZEN meeting with operator’s.** * **To ensure operator safety, machine safety.** * **Covid’19 safety related Training given to operator’s.** * **Discuss daily in house rejection & customer complaints with (GEMBA).** * **Preparing monthly MRM & discuss with top management.** * **Maintain 5S in work place.** * **Documentation of TS / IATF 16949 and external audit coordination .** * **Coordinating for new product introduction.** * **Coordinating for new line introduction.** * Applying 7QC tools methodology for problem solving. * Handling customer complaints, taking corrective actions & follow up. * Rejection analysis and counter measures through One of the Cross Functional Team member for preparing G8D Reports. * Review and monitoring of daily in-house rejection and rework (In process inspection). * Reviewing In process, First off inspection reports.*.* * Preparing Final Inspection Report, PPM trend charts, * Making awareness of customer complaints among the operators. * Take immediate Decision on OK / NOTOK parts. * Knowledge of reading the drawings.   **Welding :**   * Knowledge about welding Inspection , * **Good knowledge in hydraulics machine (Hose Crimping m/c)** * Weld Quality Defect Weld Penetration Inspection etc.   **INSTRUMENTS & GAUGES HANDLED**   * All type of vernier, Micrometer, Thread Ring Gauge, Thread Plug Gauge, * Vernier Height Gauge & Plain Plug Gauge, Snap Gauge. Bevel Protector, Bore Dial Gauge. * Profile projector. |
| **Computer Skills** | * MS-Office, MS- Excel * MS PowerPoint |
| **Extra Curriculum Activities** | * TQM Two days training program completion this was organized by TKML . * One day SQMI Training program completion this was organized by **Ashok Leyland Ltd** Chennai. * Two days Training Program course completion in INTERNAL AUDITOR TRAINING FOR ISO/TS 16949:2009 QMS SYSTEM& 7QC TOOLS Organized by MGI. |
| **Field of Interest** | * **Automobile ,** |
| **Languages** | * Can Read, Write & Speak—English,Tamil |
| **Projects** | **Title:**  1.**SMS** Controlled Moving Robot & Robots Engineering Field. |
| **Personal Skills** | * Comprehensive Problem Solving abilities. * Courage and sincerity to execute any job with clinical perfection. * Willingness to learn. * Quickly gel with the Team. * Adaptable to any Situation. |
| **Personal Profile** | NO; 147**, Permanent Address;**  No 147,Amman koil st, Vannajur Village,  Sankarapuram (TK),  Villupuram (DT),  TamilNadu, 606202, INDIA.   * Date of Birth : 04.08.1985 * Father Name : P.Govindasamy * Sex : Male * Nationality : Indian * Marital Status :Married * Pass Port No : Z23393708 |

**Affirmation:** I hereby declare thatabove-furnished details are true, to the best of my knowledge. I I am ready to work in esteem concern with due care in a satisfactory manner with good results.

**Place :**

**Date :**

**(G.SHANKAR)**